WO 2006/001042

5

10

15

20

25

PCT/IT2005/000343

1AP20 Rec'd PCT/PTO 17 FEB 2006

"A DEVICE FOR DISPENSING CARBON AND/OR CARBON DIOXIDE, PARTICULARLY FOR AQUARIUMS"

TECHNICAL FIELD

This invention concerns a device for dispensing CO2, that is to say carbon or carbon dioxide, which can be fitted in aquariums or containers holding live fish.

More specifically, the invention refers to a device for dispensing carbon dioxide that can be combined with a pumping device for aquariums, able to guarantee and optimise the process of diffusing and dissolving ${\rm CO_2}$ particularly useful for the biological equilibrium of the aguarium and for its fertilisation.

This invention provides a solution for the correct distribution of carbon inside aquariums, guaranteeing the diffusion of the microbubbles and dissolving them in the water in a much more effective way.

The invention can be applied in particular in the industry of products for small pets, with particular reference to the aquarium sector.

BACKGROUND ART

It is known that carbon is one of the most important elements for plants, since it allows them to build support tissues (cellulose is, essentially, a carbon skeleton) and energy reserves (starch, which is a glucose polymer, a sugar) and to have, thanks to photosynthesis, the chemical energy that makes it possible to produce enzymes, proteins and everything else necessary for plant 30 metabolism.

The use of CO2 in aquariums is also chemical: it helps to stabilise the pH at values below 7, difficult to achieve with other methods, which are at the same time

5

10

15

- 2 -

compatible with plant growing (such as, for example, filtration over peat) and long-lasting (like additives for lowering pH values).

However, the diffusion of carbon in the water of aquariums is always very limited and in order to have healthy and luxuriant plants it is therefore necessary to administer the carbon they need in an artificial form.

Carbon can be distributed in aquariums by means of various techniques, always in the gaseous state.

The most common method is to dispense amounts of carbon or carbon dioxide directly in the aquarium by using CO_2 cylinders equipped with pressure gauges, pressure reducers and special water diffusers.

According to some systems the CO₂ bubbles follow a zigzag path, from the bottom upwards. This path ends in a dome-shaped cap which holds the bubbles until they dissolve in the water, preventing them from being lost in the atmosphere.

The disadvantages of this system consist of the fact

that a period of activation is necessary, cleaning is
difficult and there is a continuous accumulation of CO₂
in the cap, so that at a certain point it is lost. In
addition, the area close to the dispenser, and to the cap
in particular, is rich in CO₂ while the area furthest

away is poor in CO₂.

In these dispensing models the CO₂ cap consists of a plastic rectangle inside which the CO₂ is accumulated and from which it inevitably escapes and is scattered on the surface.

This occurs when the mixing time of the gas with the water is greater than the time needed to fill the cap (area close to the cap saturated with carbon dioxide).

According to other distribution systems, the CO2

WO 2006/001042 PCT/IT2005/000343

- 3 -

bubble is forced to enter an atomiser, i.e. a system consisting of a plastic cap to be positioned close to the bottom of the aquarium, where it has to pass through a membrane that divides the bubble into microbubbles which rise directly to the surface and scatter.

This atomiser model does not stand up to high pressures and the device cannot therefore be adjusted to dispense a high number of bubbles per minute.

10

20

25

The CO₂ dispenser is sometimes combined with a water delivery pump, but systems ensuring total mixing are not foreseen: the bubbles of gas are not directly struck by the flow of water and/or the microbubbles are not held in the mixing chamber, becoming scattered on the surface, 15 and/or the adjustment of the pump output is dealt with by the user who is unlikely to have the ability to optimise the mixing.

For example, in the patent DE20015086U1, a pump dispenser model, the gas output goes directly to a pump which is designed to reduce the bubble into lots of microbubbles.

In this case the majority of the bubbles struck by the pump flow scatter on the surface, without being completely mixed with the water.

In the known dispensers in which the CO2 bubble is forced to follow a zigzag path, above all those just installed and because of friction along the path, an "activation period" is required because the CO2 bubble is unable to complete path and stops after a short distance.

This means that several bubbles accumulate in the 30 . same point until the bubble is so big that it slips out of the dispenser and is lost on the surface. After a certain period of time (this is the "activation" period)

. 5

15

25

a coating is created along the entire path which allows the bubble to slide along individually and easily.

There are other distribution systems, but in general their use has revealed considerable disadvantages, which the invention intends to remedy, mainly concerning the fact that the traditional distribution of CO2 is not very effective since some of the dispensed gas bubbles are not completely mixed with the water but rise almost immediately and are lost outside the system, thus 10 thwarting their effect.

DESCRIPTION OF THE INVENTION

This invention proposes to provide a device for dispensing CO2 in aquariums which is able to eliminate or at least reduce the problems described above.

The invention also proposes to provide a device for dispensing CO2 in aquariums which is easy to produce in order to be economically advantageous.

This is achieved by means of a CO₂ dispenser whose features are described in the main claim. 20

The dependent claims of the CO2 dispenser for aquariums describe advantageous embodiments of the invention.

The main advantages of this solution, in addition to those deriving from its construction simplicity, concern above all a better dissolving of the carbon in the water, due to the extremely reduced volume of the gas bubbles dispensed.

The dispenser according to the invention is the part of the CO, system immersed in the water which is designed 30 to quarantee the mixing of the aquarium water and the CO₂.

> the invention The dispenser according to

10

25

WO 2006/001042 PCT/IT2005/000343 - 5 -

substantially comprises a pump with a sponge prefilter, a transparent plastic dispenser body with a 20ppi sponge and a mesh cover.

Thanks to the flow of water from the pump aimed at the gas output, the CO2 bubble is split into a number of microbubbles; and:

- 1) a turbulent motion is created inside the dispenser chamber,
- 2) the microbubbles are held inside the dispenser by the sponge,

the entire initial CO2 bubble is completely dissolved in the water.

Moreover, thanks to the flow created by the pump, there is a continuous cycle of CO2-poor water entering 15 the dispenser and CO2-rich water coming out of it, thus guaranteeing a uniform concentration of carbon dioxide in the aquarium and preventing the presence of CO2 saturated and unsaturated areas.

The system according to the invention presents numerous important advantages, such as: 20

- the carbon dioxide is dissolved 100% (maximum effectiveness);
- there is no saturation of CO2 in just one part of the aquarium, with a perfectly uniform concentration of carbon dioxide in the tank;
- installation is easy and fast;
- the dispenser is universal, it can be used with any CO, dispensing system such as cylinders, fermentation, etc.;
- the system does not require an "activation" period. 30

DESCRIPTION OF THE DRAWINGS

. Other features and advantages of the invention will

become evident on reading the description below of one embodiment of the invention, given as a non-binding example, with the help of the accompanying drawings in which:

- figure 1 shows a schematic side view of the overall dispenser according to the invention.
 - figure 2 shows a schematic view during its use in the aquarium.

DESCRIPTION OF ONE EMBODIMENT OF THE INVENTION

The CO₂ dispenser according to the invention, 10 indicated in general with the reference number 10, substantially consists of a dispenser casing 11 or body, connected to a water pump 12 which is in turn fitted with a sponge prefilter.

According to a preferred embodiment, the dispenser 15 body 11 is made from transparent plastic and is equipped with an inner filtering element 13, which can consist of a sponge with a consistency of around 20ppi, this sponge occupying approximately all the lower half of the dispenser body, in an area opposite to where the pump 12 20 is fitted.

It is also possible to use any kind of filtering element which is able to retain the microbubbles and allow only the water in which the CO2 is dissolved to pass through.

25

The end of the dispenser 11, that is to say the exterior of the part containing the filtering element 13, can be fitted with a mesh cover 14.

The dispenser 11 is also equipped with a mixing chamber 15 between the sponge 13 and the area where the 30 pump 12 is fitted.

The flow delivered by the pump 12 enters an inlet duct 16 positioned horizontally.

WO 2006/001042 PCT/IT2005/000343

- 7 -

The upper part of the dispenser body 11 is fitted with the CO2 injector 17, which emits quantities of carbon in the gaseous state, that is to say carbon dioxide, from a duct 18 connected to a supply cylinder or other source.

5

10

20

It can be noted that the flow of water delivered through the inlet duct 16, positioned horizontally inside the chamber 15, is substantially at right angles to the CO2 injector 17 which is instead positioned vertically, with the gas output area close to the water output area.

The flow of water from the pump 12 is therefore mixed with the flow of gas delivered by the injector 17, since the water and gas meet at right angles to each other at the start of the mixing chamber 15.

Thanks to the flow of water from the pump 12 15 striking the output of the gas 17, the bubbles of CO2 are broken up into lots of microbubbles.

A turbulent movement is in fact created inside the dispenser chamber 15, causing the formation of microbubbles which are retained inside the dispenser by the sponge 13.

In this way, the entire CO2 bubble is completely dissolved in the water, becoming an integral part of it.

Moreover, thanks to the flow created by the pump 12, a continuous cycle of CO2-poor water is established. This 25 enters the dispenser 11 (arrow A figure 1) and CO2-rich water exits through the mesh cover 14 (arrow B figure 1), thus ensuring a uniform concentration of carbon dioxide in the tank, avoiding the presence of CO2 saturated and unsaturated areas in the aquarium. 30

The CO₂ distribution system described above presents numerous important advantages compared to traditional dispensers.

WO 2006/001042 PCT/IT2005/000343

- 8 -

Above all, the dispenser is particularly efficient as the carbon dioxide is dissolved 100%.

There is also a totally uniform concentration of carbon dioxide in the tank due to the absence of CO₂ saturation in individual parts of the aquarium.

Other advantages concern the possibility of easy and fast installation of the dispenser and its universality and versatility, due to the fact that it can be used with any CO_2 distribution system such as cylinders, fermentation, etc.

10

Finally, the system does not require the "activation time" of traditional dispensers, since in the dispenser according to the invention the microbubbles are distributed and mixed in the water right from the start.

The particles of carbon are thus dispensed directly in the microbubbles, with all the consequent advantages for plant and animal vitality in the aquarium.

The invention is described above with reference to a preferred embodiment. It is nevertheless clear that the invention is susceptible to numerous variations that lie within its scope, in the framework of technical equivalents.